

FITTING INSTRUCTION
HOPE SAFE-T-BAR
FORD TRANSIT VAN 2014> L2 (MWB) & L3(LWB)
KIT No: STRAIGHT - LVB-3900
KIT No: RECESS STEP - LVB-3910



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Certificate No: 0024

PACKING LIST

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DESCRIPTION	PART No		QTY	ITEM No
Protection Beam	LVB-3905(Straight) OR LVB-3908(Recess Step)		1	1
Transit 2014 Prot Brkt LH	LVB-3901L		1	2
Transit 2014 Prot Brkt RH	LVB-3901R		1	3
Angle Bracket	LVB-3942		2	4
Infill Wing LH	LVB-3903L		1	5
Infill Wing RH	LVB-3903R		1	6
Transit Spacer Plate	LVB-3823		2	7
M12 X 100 Hex HD Bolt	P-150/24	ZnPI	8	8
M12 X 40 Hex Set Screw	P-150/5	ZnPI	4	9
M12 X 40 Thread Roll Bolt	P-172/75	ZnPI	4	10
M12 Nylock Nut	P-154/8	ZnPI	8	11
M12 Plain Washer	P-151/18	ZnPI	20	12
M12 Spring Washer	P-152/17	ZnPI	4	13
M10 X 30 Hex Set Screw	P-150/63	ZnPI	4	14
M10 Plain Washer	P-151/17	ZnPI	4	15
M10 Spring Washer	P-152/16	ZnPI	4	16
M6 X 12 Flange Screw	P172/26	ZnPI	4	17
32MM Blanking Plug	P-172/77		2	Ref item 5 below

INSTALLATION INSTRUCTIONS

NOTE: Refer to included drawing LVB-3900 for guidance.

This installation requires two people.

- Using the M12 fixings provided, attach the bracketry (item 2 & 3) with the spacer plate (item 7) and angle bracket (item 4) to the vehicle chassis whilst referring to the installation drawing.
- Loosely position the infill wings (item 5 & 6) to the straight protection beam (item 1) with the M6 fixings provided.
- Raise the straight protection beam (item 1) onto the previously fixed brackets and secure with the M10 fixings provided in a central position.
- Tighten all fixings, **PLEASE REFER TO ATTACHED RECOMMENDED TORQUE SETTINGS SHEET – SHEET No TOR 0100.**
- If relocation of factory fitted sensors is required please refer to instructions on our website, on home page- Safe-T- Bar drop down menu, fitting instructions or use:- <http://www.hope-tecdev.com/fitting-information/>